

Split 3

Work Order ID 92530 - 3

\*92530\*

Page 1

October-31-12 11:34:11 AM

Item ID: D2618

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bushing

Start Date: 10/31/12

Start Qty: 160.00

\*160\*

Required Date: 11/16/12

Req'd Qty: 160.00

\*160\*

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: M25

Date: 12-11-04 Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2618	Rev B1								

100

0.00

\*100\*

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA195 &amp; Dwg D2618.2-Debur

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00

\*120\*

QC

Memo

0.00

Quality Control



Work Order ID 92530

\*92530\*

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October-31-12 11:34:11 AM

Item ID: D2618

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Bushing

Start Date: 10/31/12 Start Qty: 160.00

\*160\*

Cust Item ID:

Required Date: 11/16/12 Req'd Qty: 160.00

\*160\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: ST013

0.00

\*130\*

Packaging

Memo

0.00

44

12/11/07 JB

Packaging

140

QC21 - Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

12/11/08 JB

Quality Control

MLJ 12-11-07



# Picklist Print

October-31-12 11:34:11 AM

Page 1

Work Order ID: 92530  
 Parent Item: D2618  
 Parent Item Name: Bushing

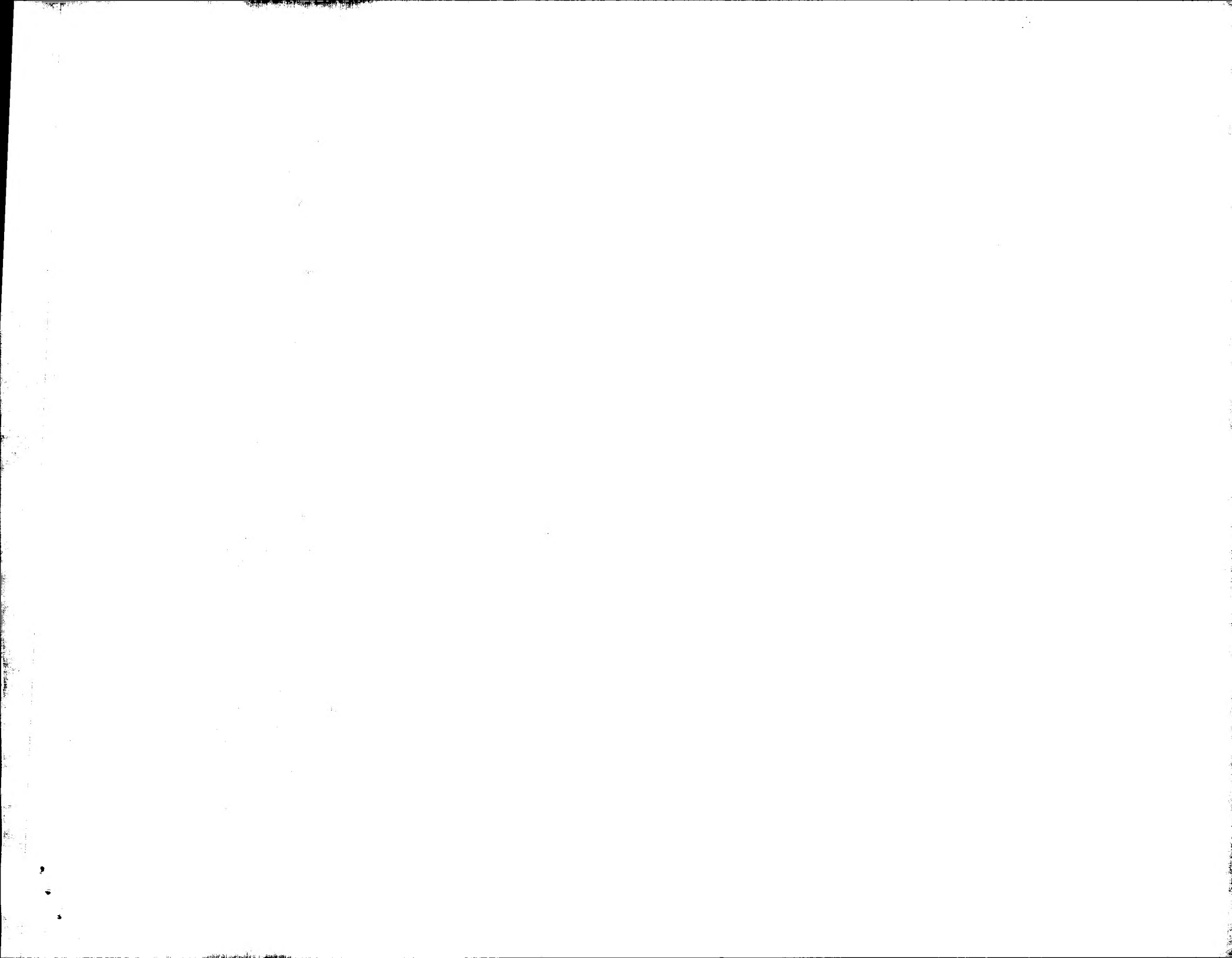
Start Date: 10/31/12  
 Start Qty: 160.00

Required Date: 11/16/12  
 Required Qty: 160.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELINR0.750 Delrin Round Bar 0.75"		Purchased	No			100	f	158.0460	0.258	43.452624	11.916	12/11/07	

Location	Loc Qty	Loc Code
MAT055	158.046	
116183	2.4	
117273	1.555	
117322	0.94	
→ 121783	112.664	
122582	40.487	

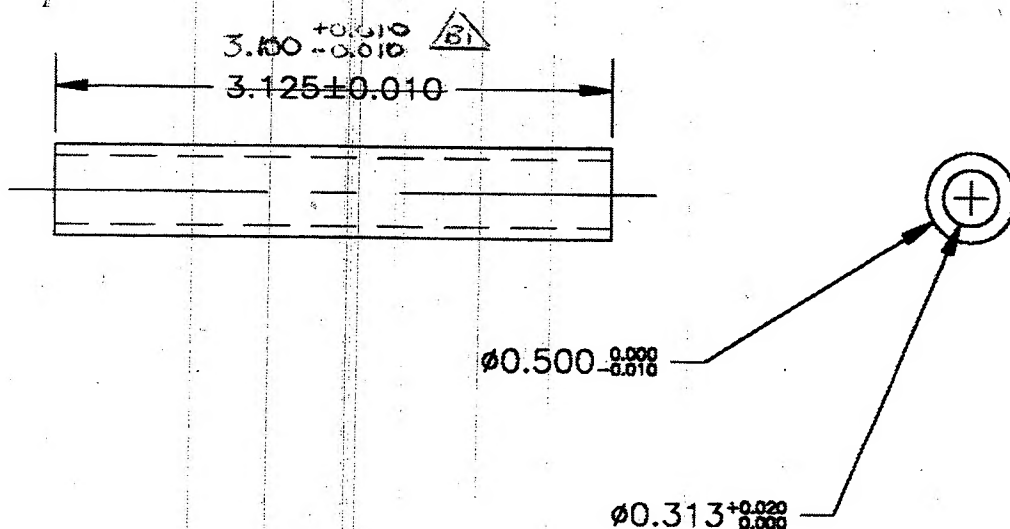






DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
B1	UP # 04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED  
47/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 92530 M5  
12-11-01